

SHARPENING AND MANUFACTURING OF **HM CIRCULAR BLADES**

TOOTH-FACE SHARPENING

Description

Shape 13V9 20° or 25°

Standard diameters

125 mm | 150 mm
175 mm | 200 mm



Description

Shape 12V2 SB

Standard diameters

75 mm | 100 mm
125 mm | 150 mm
160 mm



CONCAVE TOOTH-FACE SHARPENING

Description

Shape 1A1W

Standard diameters

7,2 mm



TOOTH-BACK SHARPENING

Description

Shape 11AA9

Standard diameters

125 mm



SHARPENING AND MANUFACTURING OF **HM CIRCULAR BLADES**

TOOTH SHARPENING AND MANUFACTURING

Description

Shape 6A9

Standard diameters

125 mm



Description

Shape 14AA1

Standard diameters

127 mm | 150 mm
200 mm



TOOTH SIDES SHARPENING

Description

Shape 1A1F

Standard diameters

75 mm | 85 mm
90 mm | 100 mm



SHARPENING AND MANUFACTURING OF **HSS CIRCULAR BLADES**

TOOTH SHARPENING AND MANUFACTURING

Description

Shape 14F1 o 14V1

Standard diameters

150 mm | 200 mm

Machines

Loroch, Businaro



TOOTH CHIP BREAKING

Description

Shape 1A8

Standard diameters

20 mm | 25 mm

30 mm | 50 mm

125 mm



SHARPENING OF **HM AND HSS LINEAR BLADES**

Description

Shape 6A2

Standard diameters

125 mm | 150 mm

175 mm | 200mm

250 mm



SHARPENING OF **BAND SAWS**

TOOTH SHARPENING

Description

Shape 14V1 o 14BF1

Standard diameters

150 mm | 200 mm



TOOTH SIDES SHARPENING

Description

Shape 6A9

Standard diameters

100 mm | 125 mm



PROFILING OF HM KNIVES

Description

Shape 14F1 - 14EF1
for roughing and finishing

Standard diameters

200 mm | 300 mm



SHARPENING AND MANUFACTURING OF **VACUUM-BRAZED CUTTERS**

TOOTH PROFILING

Description

Shape **14F1**
for roughing and finishing

Standard diameters

150 mm | 200 mm
225 mm | 250 mm



TOOTH-FACE SHARPENING

Description

Shape **12A2 20° S**

Standard diameters

125 mm | 150 mm
175 mm | 200 mm



Description

Shape **4A2**
for vacuum-brazed cutters
with narrow pitch

Standard diameters

175 mm | 200 mm



SHARPENING AND MANUFACTURING OF **DRILLING BITS**

EXECUTION OF CUSP AND OF THE SCORING BLADES

Description

Shape 14D1

Standard diameters

75 mm | 100 mm

125 mm | 150 mm



SHAPENING AND MANUFACTURING ON **MANUAL AND SEMI-AUTOMATIC MACHINES**

CUTTING DISCS FOR HM OR HSS RODS AND BARS

Description

Shape 1A1R

Standard diameters

75 mm | 100 mm

125 mm | 150 mm

175 mm | 200 mm

250 mm



CLEARANCE ANGLE GRINDING

Description

Shape 11V9

Standard diameters

75 mm | 100 mm

125 mm | 150 mm



SHAPENING AND MANUFACTURING ON **MANUAL AND SEMI-AUTOMATIC MACHINES**

CLEARANCE ANGLE GRINDING AND GASHING

Description

Shape 12V9

Standard diameters

75 mm | 100 mm
125 mm | 150 mm



FLUTE GRINDING

Description

Shape 14A1

Standard diameters

75 mm | 100 mm
125 mm | 150 mm



Description

Shape 1A1

Standard diameters

75 mm | 100 mm
125 mm | 150 mm



SHAPENING AND MANUFACTURING ON **MANUAL AND SEMI-AUTOMATIC MACHINES**

SHARPENING OF END MILLS, CUTTERS AND INSERTS

Description

Shape 6A2

Standard diameters

75 mm | 100 mm
125 mm | 150 mm



Description

Shape 12A2 45°

Standard diameters

100 mm | 125 mm



SHARPENING OF HM/HSS BLADES FOR THE PAPER INDUSTRY

Description

Shape 1A1

Standard diameters

100 mm | 125 mm

Machines

Perini, PCMC, Maflex, Lysh,
Futura, Omet, OMT, BHS,
Ratti Meccanica, 9. Septembar,
Mitsubishi, Marquip, Fosber



SHARPENING OF HM/HSS BLADES FOR THE PAPER INDUSTRY

Description

Shape 6A2

Standard diameters

100 mm

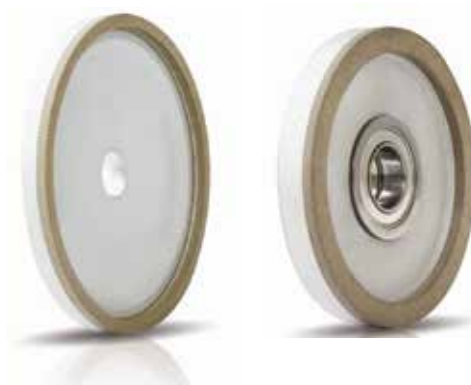


Description

Shape 4A2

Standard diameters

50 mm | 70 mm
100 mm | 150 mm



Description

Shape 9A3

Standard diameters

100 mm



Machines

Perini, PCMC, Maflex, Lysh, Futura, Omet, OMT, BHS,
Ratti Meccanica, 9. Septembar, Mitsubishi, Marquip, Fosber